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SAFETY DATA SHEET

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Revision Date 23.10.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

- Trade name

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1.2 Relevant identified uses of the substance or mixture and uses advised against

Uses of the Substance/Mixture

- Aerosol propellants
- Cleaning agent
- Detergent
- Electrical industry
- Electronic industry

1.3 Details of the supplier of the safety data sheet

Company

E-mail address

ãj-{@,•^¦çã&∧Ë&@ajā∧È;

1.4 Emergency telephone number

+44(0)1235 239 670 [CareChem 24]

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (Regulation (EC) No 1272/2008)

Chronic aquatic toxicity, Category 3

H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Regulation (EC) No 1272/2008

Hazard statements

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention - P273

Avoid release to the environment.

<u>Disposal</u> - P501

Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

EUH018 In use may form flammable/explosive vapour-air mixture.

2.3 Other hazards which do not result in classification

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Results of PBT and vPvB assessment

- This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT).
- This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substance

- Not applicable, this product is a mixture.

3.2 Mixture

- Formula C2H2Cl2; C4H5F5

- Chemical nature Azeotrope

Information on Components and Impurities

Chemical Name	Identification	Classification	Concentration [%]		
	number	Regulation (EC) No 1272/2008			
trans-dichloroethylene	Index-No. : 602-026-00-3	Flammable liquids, Category 2 ; H225	>= 30 - < 40		
	CAS-No. : 156-60-5	Acute toxicity, Category 4; H332 Chronic aquatic toxicity, Category 3; H412			
	EINECS-No. : 205-860-2				
	Minimum classification: For certain hazard classes, including acute toxicity and STOT repeated exposure, the classification according to the criteria in Directive 67/548/EEC does not correspond directly to the classification in a hazard class and category under this Regulation. In these cases the classification in this Annex shall be considered as a minimum classification. This classification shall be applied if none of the following conditions are fulfilled: 1) the manufacturer or importer has access to data or other information as specified in Part 1 of Annex I that lead to classification in a more severe category compared to the minimum classification. Classification in the more severe category must then be applied; 2) the minimum classification can be further refined based on the translation table in Annex VII when the physical state of the substance used in the acute inhalation toxicity test is known to the manufacturer or importer. The classification as obtained from Annex VII shall then substitute the minimum classification indicated in this Annex if it differs from it., The reference * can also be found in the column 'Specific concentration Limits and M-factors' where it indicates that the entry concerned has specific concentration limits under Directive 67/548/EEC (Table 3.2) for acute toxicity. These concentration limits cannot be 'translated' into concentration limits under this Regulation, especially when a minimum classification is given. However, when the reference * is shown, the classification for acute toxicity for this entry may be of special concern.				
Other substances with occupational exposure limits					
1,1,1,3,3-pentafluorobutane	Index-No. : 602-102-00-6	Flammable liquids, Category 2; H225	>= 70 - < 80		
	CAS-No.: 406-58-6				
	ELINCS No. : 430-250-1				

For the full text of the H-Statements mentioned in this Section, see Section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

In case of inhalation

- Remove to fresh air.
- Oxygen or artificial respiration if needed.
- If symptoms persist, call a physician.

In case of skin contact

- Wash off with soap and water.
- If symptoms persist, call a physician.

In case of eye contact

- Rinse thoroughly with plenty of water, also under the eyelids.
- If eye irritation persists, consult a specialist.

In case of ingestion

- Clean mouth with water and drink afterwards plenty of water.
- If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation

Symptoms

- narcosis
- At high concentrations:
- Asphyxia

In case of skin contact

Effects

- Prolonged skin contact may defat the skin and produce dermatitis.

In case of eye contact

Effects

- slight irritation

In case of ingestion

Effects

- Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician

- When symptoms persist or in all cases of doubt seek medical advice.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

- powder
- Foam
- Aqueous film forming foam (AFFF).
- Carbon dioxide (CO2)

Unsuitable extinguishing media

- Water may be ineffective.

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5.2 Special hazards arising from the substance or mixture

- The product is not flammable.
- Vapours are heavier than air and may spread along floors.
- Risk of ignition.
- Vapours may form explosive mixtures with air.
- Hazardous decomposition products formed under fire conditions.

5.3 Advice for firefighters

Special protective equipment for firefighters

- Wear self-contained breathing apparatus and protective suit.
- Full protective flameproof clothing
- Wear chemical resistant oversuit
- Special protective actions for fire-fighters
- In case of fire, use water spray.
- Keep product and empty container away from heat and sources of ignition.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel

- Prevent further leakage or spillage if safe to do so.
- Keep away from incompatible products

Advice for emergency responders

- Evacuate personnel to safe areas.
- Keep people away from and upwind of spill/leak.
- Remove all sources of ignition.
- Wear self-contained breathing apparatus and protective suit.
- Cover the spreading liquid with foam in order to slow down the evaporation.
- Ventilate the area.

6.2 Environmental precautions

- Should not be released into the environment.
- If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

- Dam up.
- Soak up with inert absorbent material.
- Prevent product from entering sewage system.
- Keep in properly labelled containers.
- Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

- Refer to protective measures listed in sections 7 and 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Use only in well-ventilated areas.
- Keep away from heat and sources of ignition.
- Heating can release vapours which can be ignited.
- To avoid ignition of vapours by static electricity discharge, all metal parts of the equipment must be grounded.
- When transferring from one container to another apply earthing measures and use conductive hose material.

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- Do not use sparking tools.
- Keep away from incompatible products

Hygiene measures

- Eye wash bottles or eye wash stations in compliance with applicable standards.
- When using do not eat, drink or smoke.
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.
- Gloves, overalls and boots have to be double layered (protection against cold temperature).

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions

- Store in original container.
- Keep container closed.
- Keep in a cool, well-ventilated place.
- Keep in a bunded area.
- Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- Ensure all equipment is electrically grounded before beginning transfer operations.
- Take measures to prevent the build up of electrostatic charge.
- Keep away from:
- Incompatible products

Packaging material

Suitable material

- glass
- Stainless steel
- Coated steels.

Unsuitable material

- in cardboard box
- Wooden box

7.3 Specific end use(s)

- Contact your supplier for additional information

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace occupational exposure limits

Components	Value type	Value	Basis
1,1,1,3,3-pentafluorobutane	TWA	1,000 ppm	Ù&ÁAcceptable Exposure Limit
·			
trans-dichloroethylene	TWA	200 ppm	USA. ACGIH Threshold Limit Values (TLV)
	'''''	200 ppiii	Continuonida Emili valdos (124)
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Derived No Effect Level (DNEL) / Derived minimal effect level (DMEL)

Product name	Population	Route of exposure	Potential health effects	Exposure time	Value	Remarks
1,1,1,3,3- pentafluorobutane	Workers	Dermal	Systemic effects	Long term	9940 mg/kg bw/day	
	Workers	Inhalation	Systemic effects	Long term	4053 mg/m3	
	General population	Dermal	Systemic effects	Long term	2982 mg/kg bw/day	
	General population	Inhalation	Systemic effects	Long term	605 mg/m3	
	General population	Oral	Systemic effects	Long term	3 mg/kg bw/day	

Predicted No Effect Concentration (PNEC)

Product name	Compartment	Value	Remarks
1,1,1,3,3-pentafluorobutane	Fresh water	1.2 mg/l	
	Marine water	0.12 mg/l	
	Marine sediment	0.737 mg/kg	
	Fresh water sediment	7.37 mg/kg	
	Soil	0.823 mg/kg	
	Sewage treatment plant	5.95 mg/l	
	Intermittent use/release	1.14 mg/l	

8.2 Exposure controls

Control measures

Engineering measures

- Provide appropriate exhaust ventilation at machinery.
- Apply technical measures to comply with the occupational exposure limits.

Individual protection measures

Respiratory protection

- In case of insufficient ventilation, wear suitable respiratory equipment.
- When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Respirator with a vapour filter (EN 141)
- Recommended Filter type: AX

Hand protection

- Wear suitable gloves.
- Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Suitable material

Neoprene

Eye protection

Chemical resistant goggles must be worn.

Skin and body protection

- Flame-resistant clothing
- If splashes are likely to occur, wear:
- Apron

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- Boots
- Neoprene

Hygiene measures

- Eye wash bottles or eye wash stations in compliance with applicable standards.
- When using do not eat, drink or smoke.
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.
- Gloves, overalls and boots have to be double layered (protection against cold temperature).

Environmental exposure controls

- Dispose of rinse water in accordance with local and national regulations.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

<u>Appearance</u> <u>Physical state:</u> liquid

Colour: colourless

Odour ether-like

Odour Thresholdno data availablepH6.0 (1.7 g/l)

SOLKANE® 365 mfc

Freezing point -43 °C

Boiling point/boiling range 36 °C

Flash point closed cup does not flash
Evaporation rate (Butylacetate = 1) no data available

Flammability (solid, gas) Not applicable

Flammability (liquids) The product is not flammable.

Flammability/Explosive limit Lower flammability/explosion limit:

Type: Lower explosion limit

5.40 %(V)

<u>Upper flammability/explosion limit</u>: Type: Upper explosion limit

9.40 %(V)
Explosiveness:
Not explosive

In use may form flammable/explosive vapour-air mixture.

Auto-ignition temperature 580 °C

SOLKANE ® 365 mfc

Vapour pressure 540 hPa (20 °C)

<u>Vapour density</u> > '

Method: Calculation method

<u>Density</u>: Not applicable

Relative density: 1.27

SOLKANE ® 365 mfc

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Water solubility: Solubility

3.34 g/l

Solubility in other solvents:

miscible with most organic solvents:

Partition coefficient: n-octanol/water log Pow: 1.61

SÖLKANE ® 365 mfc no data available

Viscosity Viscosity, dynamic : 0.4 mPa.s (25 °C)

Explosive properties no data available

Oxidizing properties Not considered as oxidizing

9.2 Other information

Thermal decomposition

Henry's Constant ca. 3800 Pa.m3/mol (20 °C)

Method: Calculation method

considerable volatility, Air, SOLKANE ® 365 mfc Surface tension

73.8 mN/m (20 °C) SOLKANE® 365 mfc

SECTION 10: Stability and reactivity

10.1 Reactivity

- Risk of violent reaction.
- Risk of explosion.

10.2 Chemical stability

- Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

- Strong oxidizers, alkali metals and alkaline earth metals may cause fires or explosions.
- Hazardous polymerisation does not occur.

10.4 Conditions to avoid

- Heat, flames and sparks.
- Do not freeze.

10.5 Incompatible materials

- Light and/or alkaline metals
- Powdered metals
- Alkaline earth metals

10.6 Hazardous decomposition products

- Gaseous hydrogen fluoride (HF).
- Carbon monoxide
- Fluorophosgene
- Phosgene
- Gaseous hydrogen chloride (HCI).

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity LD50: > 2,000 mg/kg - Rat

Test substance: SOLKANE ® 365 mfc

LC50 - 4 h > 0.605 g/l - RatAcute inhalation toxicity

Test substance: SOLKANE ® 365 mfc no data available

Acute dermal toxicity Acute toxicity (other routes of no data available

administration)

Skin corrosion/irritation

1,1,1,3,3-pentafluorobutane Rahhit

No skin irritation

Serious eye damage/eye irritation

No eye irritation

Test substance: SOLKANE ® 365 mfc

Respiratory or skin sensitisation

1,1,1,3,3-pentafluorobutane Guinea pig

Did not cause sensitization on laboratory animals.

Mutagenicity

Genotoxicity in vitro

1,1,1,3,3-pentafluorobutane

Genotoxicity in vivo

1,1,1,3,3-pentafluorobutane

In vitro tests did not show mutagenic effects

In vivo tests did not show mutagenic effects

Carcinogenicity no data available

Toxicity for reproduction and development

Toxicity to reproduction/Fertility NOAEC parent: 29,971 ppm(m)

Test substance: SOLKANE ® 365 mfc

Effects on fertility NOAEC parent: 29,971 ppm(m) Test substance: SOLKANE ® 365 mfc **Developmental Toxicity**

Developmental Toxicity/Teratogenicity no data available

STOT

STOT - single exposure no data available STOT - repeated exposure

The substance or mixture is not classified as specific target organ toxicant, trans-dichloroethylene

repeated exposure according to GHS criteria.

The substance or mixture is not classified as specific target organ toxicant, 1,1,1,3,3-pentafluorobutane

repeated exposure according to GHS criteria.

Inhalation Repeated exposure - Rat

NOAEL: 30000 ppm

Test substance: SOLKANE ® 365 mfc

Aspiration toxicity no data available

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SECTION 12: Ecological information

12.1 Toxicity

Aquatic Compartment

Acute toxicity to fish

1,1,1,3,3-pentafluorobutane LC50 - 96 h : > 200 mg/l - Brachydanio rerio (zebrafish)

LC50 - 96 h: 450 mg/l - Fishes, Salmo gairdneri

semi-static test

Fresh water

LC50 - 96 h : > 100 mg/l - Oncorhynchus mykiss (rainbow trout)

semi-static test

Fresh water

Acute toxicity to daphnia and other aquatic invertebrates.

1,1,1,3,3-pentafluorobutane EC50 - 48 h : 980 mg/l - Daphnia magna (Water flea)

Fresh water

Toxicity to aquatic plants NOEC - 72 h: 13.2 mg/l - Algae: Pseudokirchneriella subcapitata (Selenastrum

capricornutum)

Test substance: SOLKANE ® 365 mfc

EC50 - 72 h : > 114 mg/l - Algae : Pseudokirchneriella subcapitata (Selenastrum

capricornutum)

Test substance: SOLKANE ® 365 mfc

Chronic toxicity to fish

1,1,1,3,3-pentafluorobutane NOEC: ca. 38.2 mg/l - 30 Days - Pimephales promelas (fathead minnow)

Method: Calculation method

Terrestrial Compartment

Toxicity to terrestrial plants NOEC: >= 6 mg/l

End point: Growth

Test substance: SOLKANE ® 365 mfc

12.2 Persistence and degradability

Abiotic degradation

Stability in water

1,1,1,3,3-pentafluorobutane Hydrolysis

not significant, Medium, Water, Soil

Photolysis

not significant, Medium, Water

Photodegradation

Half-life indirect photolysis: ca. 7 y

Test substance: SOLKANE @ 365 r

Test substance: SOLKANE ® 365 mfc Medium

Air

Biodegradation

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Biodegradability aerobic

Method: Closed Bottle test

14 % - 28 Days

Not readily biodegradable.

Test substance: SOLKANE ® 365 mfc

12.3 Bioaccumulative potential

Bioconcentration factor (BCF) Test substance: SOLKANE ® 365 mfc

Does not bioaccumulate.

12.4 Mobility in soil

Adsorption potential (Koc) Adsorption

Soil/sediments Log Koc: ca. 1.8 not significant Calculation method SOLKANE ® 365 mfc

12.5 Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating

and toxic (PBT).

This mixture contains no substance considered to be very persistent and very

bioaccumulating (vPvB).

12.6 Other adverse effects

Ozone-Depletion Potential Ozone-Depletion Potential: 0

Additional Information: no effect on stratospheric ozone

Ozone depletion potential; ODP; (R-11 = 1)

SOLKANE ® 365 mfc

Ozone-Depletion Potential: 890

Reference value for carbon dioxide: GWP = 1

GWP (ITH 100 y)

Source IPCC (International Panel on Climate Change)

SOLKANE ® 365 mfc

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product Disposal

- In accordance with local and national regulations.
- Refer to manufacturer/supplier for information on recovery/recycling.
- Must be incinerated in a suitable incineration plant holding a permit delivered by the competent authorities.
- The incinerator must be equipped with a system for the neutralisation or recovery of HF.

Advice on cleaning and disposal of packaging

- Where possible recycling is preferred to disposal or incineration.

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SECTION 14: Transport information

not regulated

RID

not regulated

<u>IMDG</u>

not regulated

<u>IATA</u>

not regulated

ADN/ADNR

not regulated

Note: The above regulatory prescriptions are those valid on the date of publication of this sheet. Given the possible evolution of transport regulations for hazardous materials, it would be advisable to check their validity with your sales office.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Other regulations

- Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), as amended
- Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, as amended
- Council Directive 98/24/EC of 7 April 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended

Notification status

Inventory Information	Status
United States TSCA Inventory	- Listed on Inventory
Mexico INSQ (INSQ)	One or more components not listed on inventory
Canadian Domestic Substances List (DSL)	- Listed on Inventory
New Zealand. Inventory of Chemical Substances	- In compliance with the inventory
Australia Inventory of Chemical Substances (AICS)	- Listed on Inventory
Japan. CSCL - Inventory of Existing and New Chemical Substances	- Listed on Inventory
Korea. Korean Existing Chemicals Inventory (KECI)	- Listed on Inventory
China. Inventory of Existing Chemical Substances in China (IECSC)	- Listed on Inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	One or more components not listed on inventory
EU. European Registration, Evaluation, Authorisation and Restriction of Chemical (REACH)	If product is purchased in Europe it is in compliance with REACH, if not please contact the supplier.

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15.2 Chemical Safety Assessment

- A Chemical Safety Assessment has been carried out for this substance.
- 1,1,1,3,3-pentafluorobutane

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3.

H225 Highly flammable liquid and vapour.

H332 Harmful if inhaled.

H412 Harmful to aquatic life with long lasting effects.

Key or legend to abbreviations and acronyms used in the safety data sheet

SAFI Solvay Acceptable Exposure Limit TWA 8-hour, time-weighted average

Further information

- This sheet was updated (refer to the date at the top of this page). Subheadings and text which have been modified since the previous version are indicated with two vertical bars.
- Distribute new edition to clients

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. It should be used in conjunction with technical sheets but do not replace them. Thus, the information only relates to the designated specific product and may not be applicable if such product is used in combination with other materials or in any other manufacturing process, unless otherwise specifically indicated. It does not release the user from ensuring he is in conformity with all regulations linked to its activity.

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